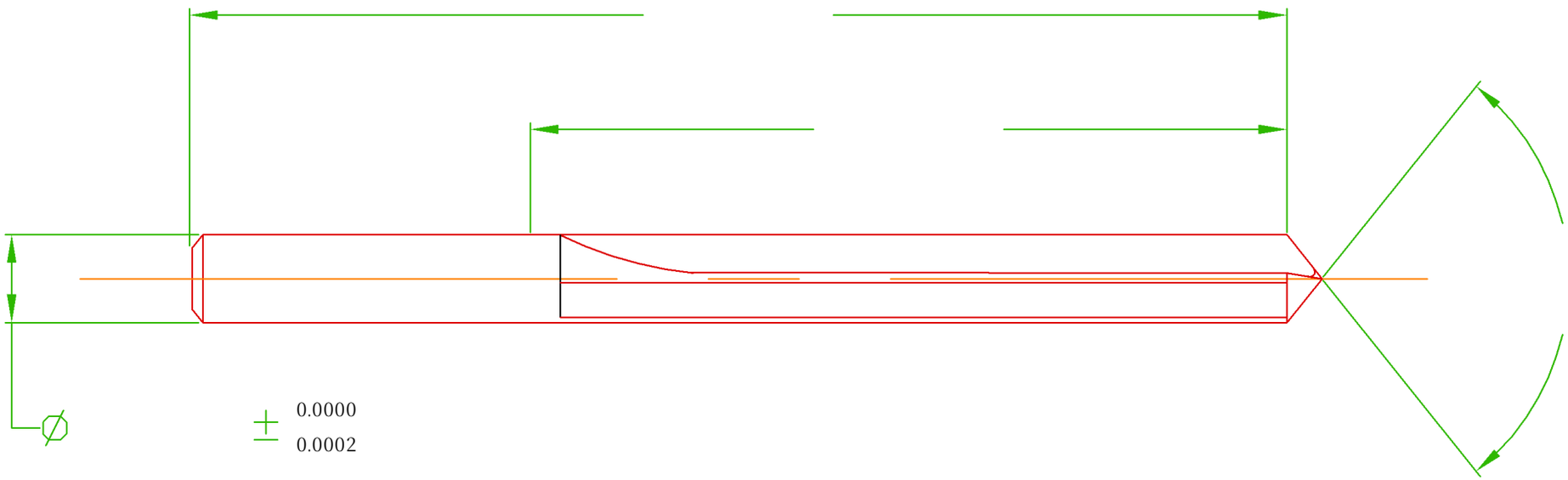
G - DRILL

SUBMIT

OVERALL



DESIRED QUANTITY

MATERIAL OTHER (SPECIFY)

OF FLUTES

SPIRAL ORIENTATION RIGHT HANDED

CUT ORIENTATION RIGHT HANDED

HELIX ANGLE 25 DEGREES

BACK TAPER

COATING NONE

COOLANT THRU NO

ADDITIONAL COMMENTS:

DRILL POINT STYLE:

PROGRAM #

STANDARD TOLERANCES	
0.00	± 0.10
0.000	± 0.001
0.0000	± 0.0005
ANGLES	± 1°

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TOOL-CRAFT INDUSTRIES, INC.

2525 W. 14 Mile Rd, Royal Oak, MI, 48073

(248) 549-0077

CUSTOMER NAME

PART #

DATE

REV.

DRAWN BY (INITIALS)

MATERIAL