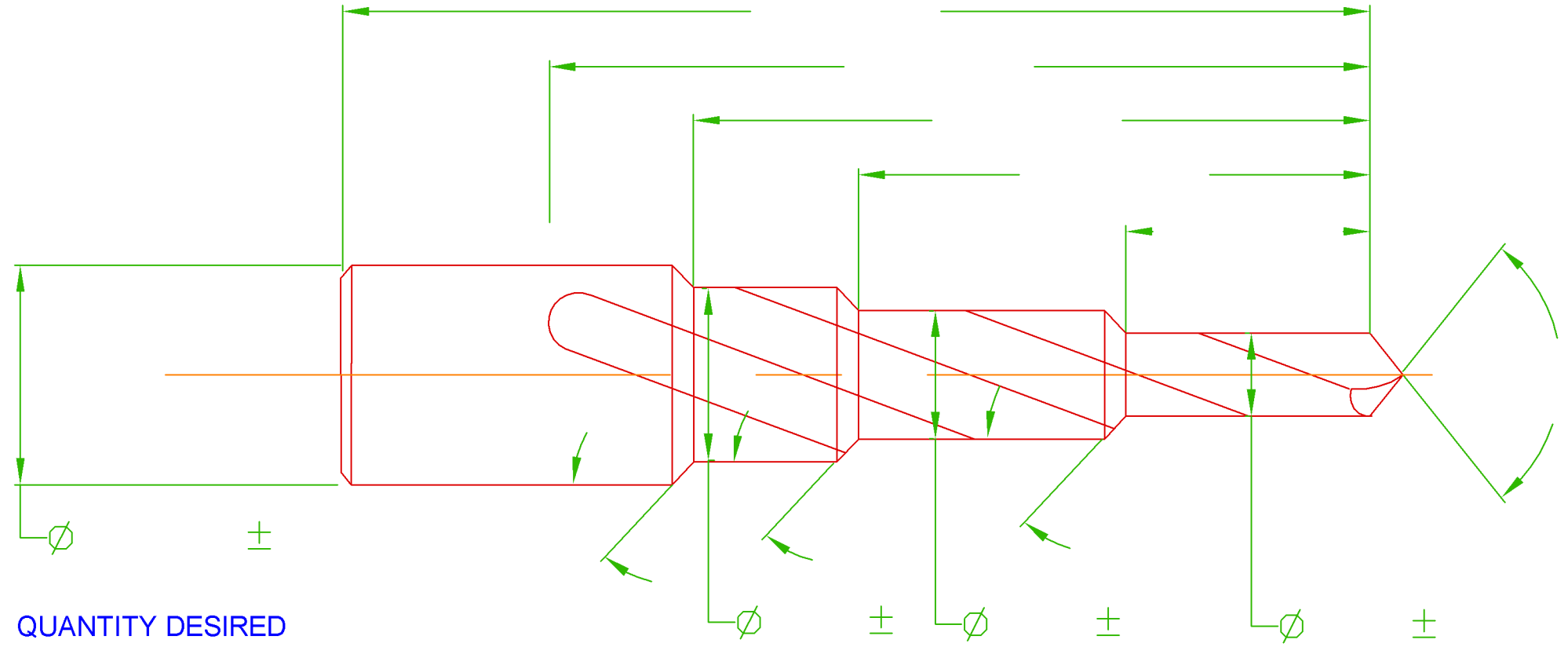



# FOUR STEP DRILL



- QUANTITY DESIRED
- MATERIAL
- # OF FLUTES
- SPIRAL ORIENTATION
- CUT ORIENTATION
- HELIX ANGLE
- BACK TAPER
- COATING
- COOLANT THRU

ADDITIONAL COMMENTS:

DRILL POINT STYLE:

PROGRAM #		WWW.TOOL - CRAFT.COM  <b>TOOL-CRAFT INDUSTRIES, INC.</b> 2525 W. 14 Mile Rd, Royal Oak, MI, 48073 (248) 549 0077		CUSTOMER NAME	
STANDARD TOLERANCES				PART #	
0.00	± 0.10	DATE	REV.		
0.000	± 0.001				
0.0000	± 0.0005	DRAWN BY (INITIALS)		MATERIAL	
ANGLES	± 1°				