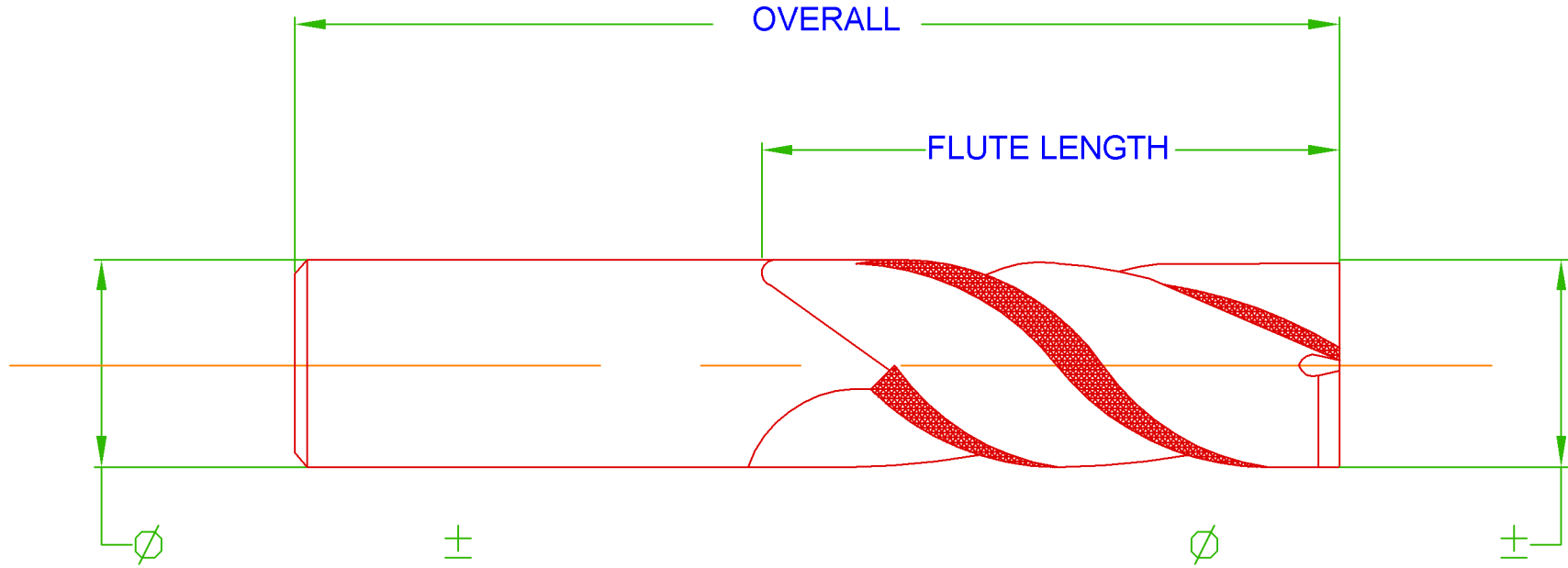


ROUGHING END MILL



QUANTITY DESIRED

OVERALL

MATERIAL

OF FLUTES

FLUTE LENGTH

HELIX ANGLE

CUT ORIENTATION

SPIRAL ORIENTATION

COATING

ADDITIONAL COMMENTS:

| | | | | | |
|---------------------|----------|---|--|---------------------|------|
| PROGRAM # | | WWW.TOOL - CRAFT.COM | | CUSTOMER NAME | |
| STANDARD TOLERANCES | |  TOOL-CRAFT INDUSTRIES, INC. 2525 W. 14 Mile Rd, Royal Oak, MI, 48073 (248) 549 0077 | | PART # | |
| 0.00 | ± 0.10 | | | DATE | REV. |
| 0.000 | ± 0.001 | | | DRAWN BY (INITIALS) | |
| 0.0000 | ± 0.0005 | | | MATERIAL | |
| ANGLES | ± 1° | | | | |