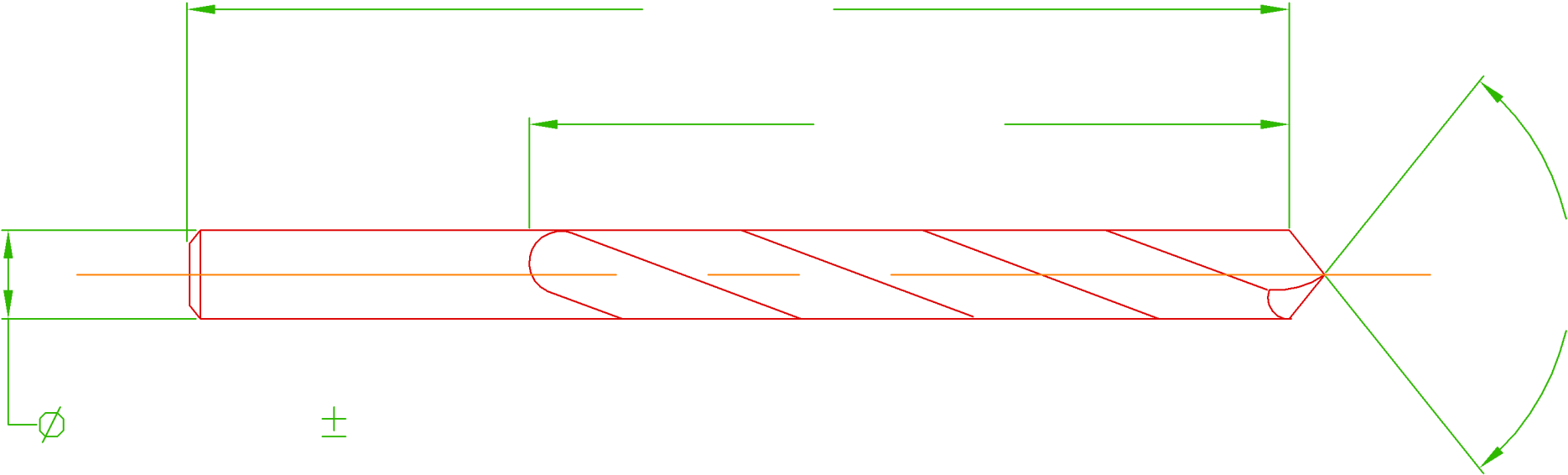


SINGLE DIAMETER DRILL



DESIRED QUANTITY

MATERIAL

OF FLUTES

SPIRAL ORIENTATION

CUT ORIENTATION

HELIX ANGLE

BACK TAPER

COATING

COOLANT THRU

ADDITIONAL COMMENTS:

DRILL POINT STYLE:

PROGRAM #		WWW.TOOL - CRAFT.COM  TOOL-CRAFT INDUSTRIES, INC. 2525 W. 14 Mile Rd, Royal Oak, MI, 48073 (248) 549 0077		CUSTOMER NAME	
STANDARD TOLERANCES		TOOL-CRAFT INDUSTRIES, INC. 2525 W. 14 Mile Rd, Royal Oak, MI, 48073 (248) 549 0077		PART #	
0.00	± 0.10			DATE	REV.
0.000	± 0.001			DRAWN BY (INITIALS)	
0.0000	± 0.0005			MATERIAL	
ANGLES ± 1°					